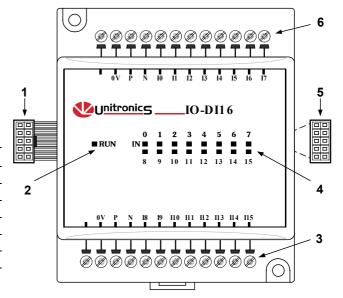
The IO-DI16 is an I/O expansion module that can be used in conjunction with specific Unitronics OPLC controllers.

The module offers 16 digital inputs in 2 groups, type pnp/npn (source/sink).

The interface between the module and the OPLC is provided by an adapter.

The module may either be snap-mounted on a DIN rail, or screw-mounted onto a mounting plate.

Component identification						
1	Module-to-module connector					
2	Communication status indicator					
3	Input connection points: 18-I15					
4	Input status indicators					
5	Module-to-module connector port					
6	Input connection points: 10-17					



### User safety and equipment protection guidelines

This document is intended to aid trained and competent personnel in the installation of this equipment as defined by the European directives for machinery, low voltage and EMC. Only a technician or engineer trained in the local and national electrical standards should perform tasks associated with the electrical wiring of this device.

- Under no circumstances will Unitronics be liable or responsible for any consequential damage that may arise as a result of installation or use of this equipment, and is not responsible for problems resulting from improper or irresponsible use of this device.
- All examples and diagrams shown in the manual are intended to aid understanding. They do not guarantee
  operation.
- Unitronics accepts no responsibility for actual use of this product based on these examples.
- Only qualified service personnel should open this device or carry out repairs.
- Please dispose of this product in accordance with local and national standards and regulations.



- Check the user program before running it.
- Do not attempt to use this device with voltage exceeding permissible levels.
- Install an external circuit breaker and take appropriate safety measures against short-circuiting in external wiring.



 Failure to comply with appropriate safety guidelines can result in severe personal injury or property damage. Always exercise proper caution when working with electrical equipment.

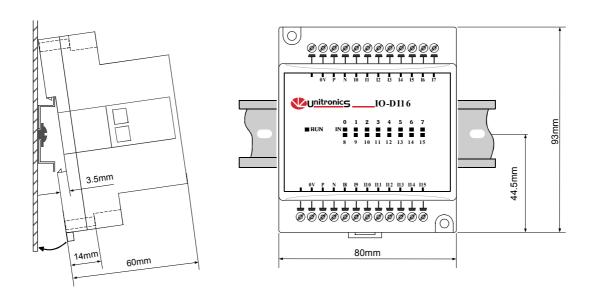
### **Mounting the Module**

### **Mounting Considerations**

- Do not install in areas with: excessive or conductive dust, corrosive or flammable gas, moisture or rain, excessive heat, regular impact shocks or excessive vibration.
- Provide proper ventilation by leaving a minimum space of 10mm between the top and bottom edges of the device and the enclosure walls.
- Do not place in water or let water leak onto the unit.
- Do not allow debris to fall inside the unit during installation.

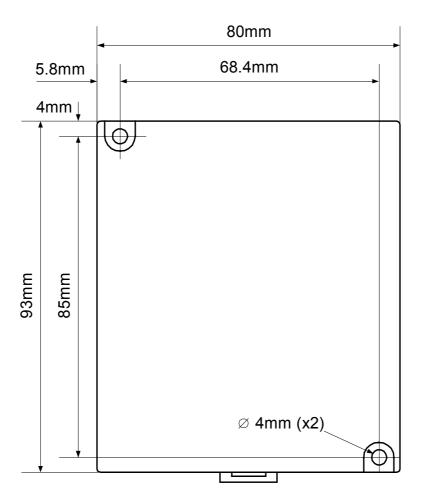
### **DIN-rail mounting**

Snap the device onto the DIN rail as shown below; the module will be squarely situated on the DIN rail.



### **Screw-Mounting**

The figure on the next page is drawn to scale. It may be used as a guide for screw-mounting the module. Mounting screw type: either M3 or NC6-32.



### **Connecting Expansion Modules**

An adapter provides the interface between the OPLC and an expansion module. To connect the I/O module to the adapter or to another module:

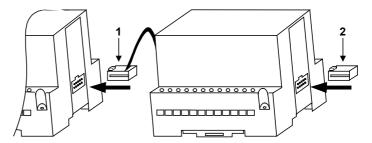
1 Push the module-to-module connector into the port located on the right side of the device.

Note that there is a protective cap provided with the adapter. This cap covers the port of the **final** I/O module in the system.



To avoid damaging the system, do not connect or disconnect the device when the power is on.

Component identification						
1	Module-to-module connector					
2	Protective cap					



### Wiring

### **Wire Size**

Use 26-12 AWG wire (0.13 mm <sup>2</sup>-3.31 mm<sup>2</sup>) for all wiring purposes.

### Wiring Considerations

- Note that the adapter and input signals must be connected to the same 0V signal.
- Do not use tin, solder or any other substance on the stripped wire that might cause the wire strand to break.
- We recommend that you use crimp terminals for wiring.
- Install at maximum distance from high-voltage cables and power equipment.

### **General Wiring Procedures**

- 1 Strip the wire to a length of 7±0.5mm (0.250–0.300 inches).
- 2 Unscrew the terminal to its widest position before inserting a wire.
- 3 Insert the wire completely into the terminal to ensure that a proper connection can be made.
- 4 Tighten enough to keep the wire from pulling free.

To avoid damaging the wire, do not exceed a maximum torque of 0.5 N·m (5 kgf·m).

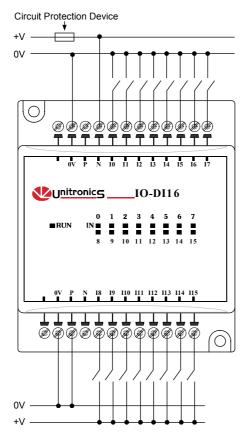


- Do not touch live wires.
- Double-check all the wiring before turning on the power supply.

### **Input Wiring**

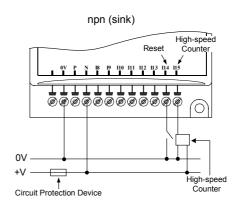
- Input or output cables should not be run through the same multi-core cable or share the same wire.
- Allow for voltage drop and noise interference with input lines used over an extended distance. Use wire that is properly sized for the load.
- Each group of inputs may be wired as either pnp or npn inputs.

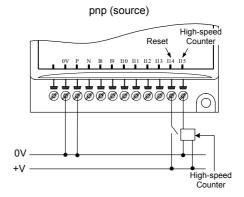
npn (sink) input wiring (shown in top group of inputs)



pnp (source) input wiring (shown in bottom group of inputs)

high-speed counter/frequency measurer





IO-DI16 Technical Specifications								
Max. current consumption	75mA maximum from the adapter's 5VDC							
Typical power consumption	0.2W @ 5VDC							
Status indicator								
(RUN)	Green LED:  —Lit when a communication link is established between module and OPLC.							
	—Blinks when the communication link fails.							
Inputs								
Number of inputs	16 (in two groups)							
Input type	pnp (source) or npn (sink)							
Galvanic isolation	None							
Status indicators (IN)	Green LEDs—Lit when the corresponding input is active.							
Nominal input voltage	24VDC							
Input voltage								
pnp (source)	0-5VDC for Logic '0'							
nnn (aink) valtaas/sums-t	17-28.8VDC for Logic '1'							
npn (sink), voltage/current	17-28.8VDC/<1.1 mA for Logic '0' 0-5VDC/>4.3mA for Logic '1'							
Input current	6mA@24VDC							
Response time	10mSec typical							
Input #15	The specifications below apply when this input is wired for use as a high-speed counter input/frequency measurer. See Notes 1 and 2.							
Resolution	16-bit							
Frequency	5kHz maximum							
Minimum pulse width	80µs							
Environmental	IP20							
Operating temperature	0° to 50° C							
Storage temperature	-20° to 60° C							
Relative Humidity (RH)	5% to 95% (non-condensing)							
Dimensions (WxHxD)	80mm x 93mm x 60mm							
Weight	141g (4.9oz.)							

# Mounting Notes:

 Input #15 can function either as a high-speed counter, a frequency measurer, or as a normal digital input. When Input #15 is used as a normal digital input, normal input specifications apply.

Either onto a 35mm DIN-rail or screw- mounted.

Input #14 can function either as the counter's reset, or as a normal digital input; in either case, its specifications are those of a normal digital input.

## Addressing I/Os on M90 Expansion Modules

Inputs and outputs located on I/O expansion modules that are connected into an M90 OPLC are assigned addresses that comprise a letter and a number. The letter indicates whether the I/O is an input (I) or an output (O). The number indicates the I/O's location in the system. This number relates to both the position of the expansion module in the system, and to the position of the I/O on that module.

Expansion modules are numbered from 0-7 as shown in the figure below.



The formula below is used to assign addresses for I/O modules used in conjunction with the M90 OPLC.

X is the number representing a specific module's location (0-7). Y is the number of the input or output on that specific module (0-15).

The number that represents the I/O's location is equal to:

$$32 + x \cdot 16 + y$$

### Examples

- Input #3, located on expansion module #2 in the system, will be addressed as I 67, 67 = 32 + 2 16 + 3
- Output #4, located on expansion module #3 in the system, will be addressed as O 84, 84 = 32 + 3 • 16 + 4.

EX90-DI8-RO8 is a stand-alone I/O module. Even if it is the only module in the configuration, the EX90-DI8-RO8 is always assigned the number 7.

Its I/Os are addressed accordingly.

### Example

■ Input #5, located on an EX90-DI8-RO8 connected to an M90 OPLC will be addressed as I 149, 149 = 32 + 7 • 16 + 5

# 8 Convenient I/O Modules

Frequency measurement	High-speed counter/	Analog output resolution	Analog outputs	Digital outputs	Analog input resolution	Analog inputs	Digital inputs (24VDC)		
One		I	1	8 pnp (source)	I	I	8 pnp/npn (source/sink)	IO-DI8-TO8	Digital
One		I	I	1	I	I	16 pnp/npn (source/sink)	IO-DI16	Digital I/O (transistor)
I		I	I	16 pnp (source)	I	I	I	ю-то16	stor)
One		I	I	4 relay outputs	I	I	8 pnp/npn (source/sink)	IO-DI8-RO4	Digi
		I	I	8 relay outputs	I	I	I	IO-RO8	Digital I/O (relay)
One		I	I	8 relay outputs	I	I	8 pnp (source)	EX90-DI8-RO8*	ay)
I		12 bit + sign	2 outputs ±10V, 0-20mA, 4-20mA	I	12 bit	4 inputs 0-10V, 0-20mA , 4-20mA	I	IO-AI4-AO2	Analog I/O
ı		I	I	I	12 bit	4 PT100 -50° to 460°C	I	IO-PT4	PT 100

<sup>\*</sup> Stand-alone module. Other modules are used in conjunction with the EX-A1 adapter

For a list of Unitronics distributors, check our website: http://www.unitronic.com/contact.htm To order the expansion module that best fits your system, contact your local distributor.